## Version history

This document contains most important additions to ArchiFrame.

## Installing updates

Please take a backup of your existing ArchiFrame by copying these folders to another place:

- C:\ArchiFrame
- C:\Program Files\Graphisoft\ArchiCAD 15\Add-Ons\ArchiFrame (Replace 15 with your ArchiCAD-version)

Install the newest update (and revert to the backup in case of problems). If you have custom data-folder, please copy following files from C:\ArchiFrame\Data to your custom data-folder:

- ArchiFrameCnc.lua (CNC-writer, do not copy if you have tailored CNC-writer)
- ArchiFrameListing.lua (listings, do not copy if you have tailored file)

## Known bugs

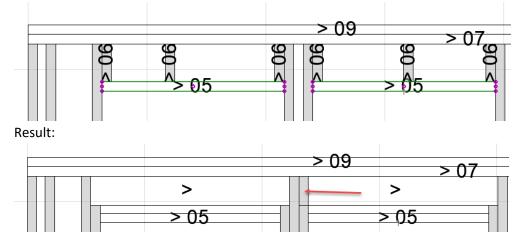
When operations produce new planks in sections/elevations, display must be manually updated with Ctrl+Shift+R.

#### 27th October 2017

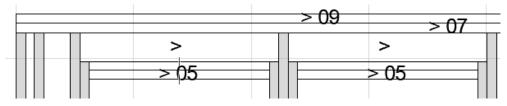
- Bug fix: If element type contained special characters like ÅÄÖ, the type was lost when opening the file from AC20 in AC21 due to AC21 being fully Unicode and AC20 not.
- Bug fix: If there was an opening touching top/bottom of the element, corner tool sometimes failed to add the planks correctly.

## 23<sup>rd</sup> October 2017

- HEB beam objects AC21 now supported in Do I-beam command
- Bug fix: New feature that set the floor number of added plank automatically did not use current floor if added in floor plan. Now it is always current one when added in floor plan.
- Bug fix: If an opening intersected with the middle of the bottom/top piece and was touching the bottom/top plank, the bottom/top plank was incorrectly classified as opening piece (vertical\_x) instead of top/bottom (bottom\_force/top\_force).
- Lintels bug fix: If there was no room for all additional studs for lintels, the king stud was not cut for the lintel beam (if option to cut was selected instead of groove), starting point:

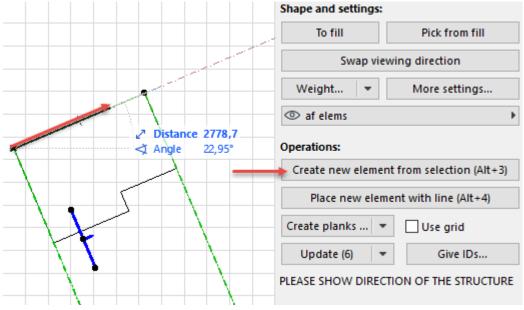


Fixed:



## 6<sup>th</sup> October 2017

• When using Create new element from selection using slabs or roofs, ArchiFrame will always ask for main planking direction. Just enter the line when asked. For example, a roof with limited area picked from fill:



• New settings to element main tools/More settings:

🚺 Element's settin	Element's settings, Alt+Shift+F1 Help ? ×							
Changes to model Raise roofs during conversion (neg lowers):								
Raise roors during	conversion (neg it	JWC13).		0,0				
Force door over	sizes (works only v	vith compatible	openings):	_				
Bot: 15,0	Top: 15	5,0 Sides:	15,0	Neg value skips				
Force window o	versizes (works or	ly with compatil	ole openings):					
Bot: 15,0	Top: 19	5,0 Sides:	15,0	Neg value skips				
Element elevations								
Show elevations	s in current story							
O Show elevations	s in:	1 Ground Floor			$\sim$			
Default layer for pla		projection items			Þ			
Use cut plane in	floor plan							
	lan cut plane heig	ht						
-	lane height to:							
0,0	Relative to:	Projec	t zero level (0,0	)	ŀ			
Use cut plane in	n element elevation	n top projection						
Use floor plan cut plane height								
Use floor p	lan cut plane heig	ht						
	lan cut plane heig lane height to:	ht						
			t zero level (0,0	)	Þ			
O Force cut p	lane height to: Relative to:		t zero level (0,0	)	Þ			
<ul> <li>Force cut p</li> <li>0,0</li> <li>Give plank IDs n</li> <li>Give board IDs n</li> </ul>	lane height to: Relative to: nanually	Projec	t zero level (0,0	)	Þ			

These are useful if there are changes after the prints have gone to production. For example, with *Give IDs* only to pieces with empty ID the process of adding new planks is:

- $\circ~$  Add new pieces and make sure their ID is cleared
- o Give IDs and Update to assign IDs just to new planks and to update the cut list and dimension lines.

• BTL cnc-writer bug fix – straight lengthwise cut is now written correctly into btl-file:

	-		
	Frame machinings, Alt+	Machinin	X
	Sawing top 0,0	Wachinin	
	Drilling front 100,0		Duplicate
	chining rolle 100,0		Remove
			Select similar
			Сору
	/		Paste
	Planks 1 pcs, items selecte	d 1 pcs	
-		Tools	
		Manual e	dit
	Add new single:	Select	۲
	Side: Top	۲	+
	X-Pos: 0,0	↓	
	Length: 0,0		<sup>1</sup> ↓ - <b>^ </b> ↓ +
	A: 10,0		ΓD
	B: 44,0		-
	C: 0,00°		+ B -
	D: 0,00°		
	Sides:		
	Just sawing	Cane	el Edit

#### 20<sup>th</sup> September 2017

- Supports ArchiCAD 21!!
- ArchiFrame Model View options: ArchiFrame has its own settings here (Document-menu/Model View/ Model View Options):

🚺 Model View Options	?	$\times$
MODEL VIEW OPTION COMBINATIONS		
CONSTRUCTION ELEMENT OPTIONS		
STAIR AND RAILING OPTIONS		
FLOOR PLAN DETAIL LEVEL OF DOOR, WINDOW AND SKYLIGHT SYMBOLS (ARCHICAD LIBRARY 2	0)	
MISCELLANEOUS SETTINGS FOR LIBRARY PARTS (ARCHICAD LIBRARY 20)		
▼ ARCHIFRAME		
Hide IDs		
✓ Hide lengths		
Cancel	OK	

These options can be used for special cases. These options are saved and applied by ArchiCAD views.

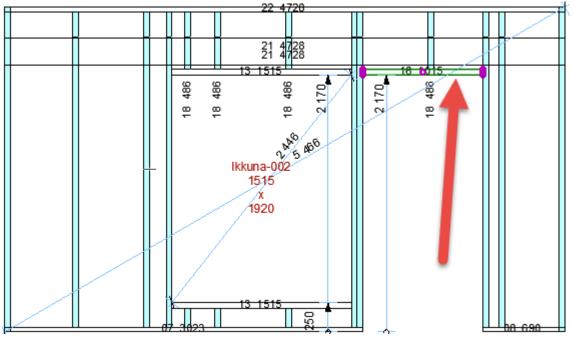
• Command Apply element type's new definitions to selected target(s) will apply changed settings from custom element type's composite settings to selected structure. Command is unavailable if there are no changes to

apply. Create planks will apply rules defined in the layer level.

Frame elements, Alt+Shift+F1 Help - Ka 🗴	
Basic settings:	
Get marquee (Alt+2) Empty	
Element type:	
Apply element types new definitions to s 🕨	Own element types
Continuous top and bottom	Apply element types new definitions to selected target(s) ✓ AP-PV-001 - Copy AP-PV-001

# 8<sup>th</sup> September 2017

• Horizontal pieces at top of doors (or any openings that do not make a hole in the element) are now correctly classified as vertical\_x and made with same material as window top&bottom:



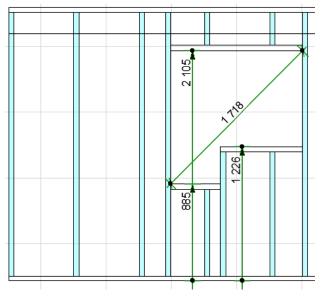
• Possibility to skip planks in *Check for doubles*. ArchiFrame does just full plank collision checking skipping possible cuts and grooves:

 Cobject Selection Settings ArchiFramePlank S	? ×
<ul> <li>▶ □ PREVIEW AND POSITIONING</li> <li>▼ □ PLANK SETTINGS L=215</li> </ul>	
Image: Custom Settings         General         Locked in element         ID in floor plan:         ID in 3D:         No         Create CNC         Skip when checking for doubles         Floor plan symbol is visible at home story and in stories listed here. Separate story names with comma. *=Every story	•

• Automatically updating layouts – please see manual section 11.9 Printing and layouts

## 24<sup>th</sup> August 2017

• Possibility to have individual dimension lines for openings – requires editing xml-files. Please see section *16.1.11 Openings dimension lines* from the manual:



• Possibility to rotate dimension line texts. Please search for text textrot from the manual:

06 349	4							
	24167	2416	2416	2416 2063	795	795 2063 2416	2416	2416
	07	07	07	080	60	60 80 20	01	07
	48	379	621	100 1024 1022	1 742	22 34 2400 2480 2480 2480 2480 2480 2480 248	2 942	3 494
STUD RIGHT		╺╺╸		╺╼┿┤	•	╺╍┿╍┽┤		-

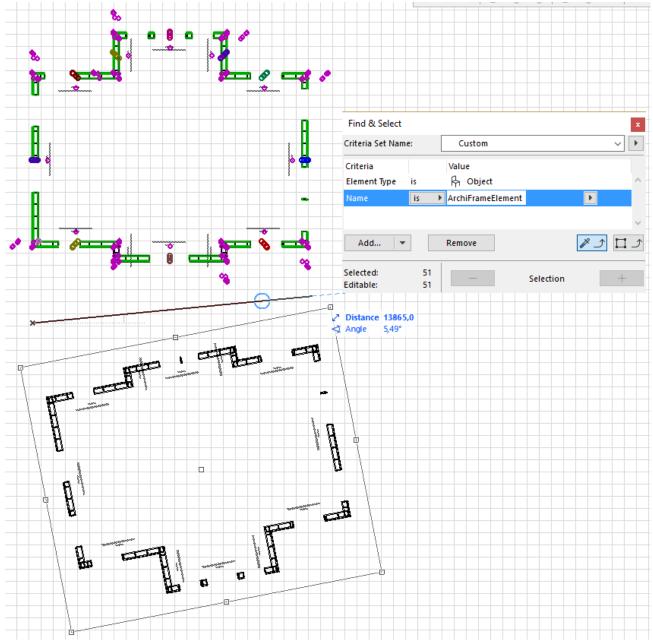
• Weight calculation: window and door markers and more options from own element settings:

Show center of	Possible values are:				
gravity	0, do not calculate				
	<ul> <li>1, show the real position of the center of gravity</li> </ul>				
	<ul> <li>2, show above the elevation</li> </ul>				
	<ul> <li>3, show above the elevation and show separate value calculated</li> </ul>				
	without doors&windows if different				



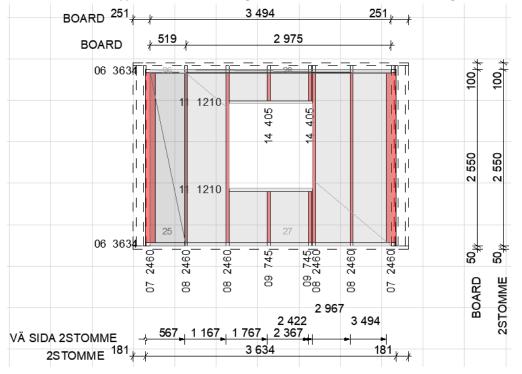
# 5<sup>th</sup> July 2017

• First version of the long-awaited support for Mirror & Copy whole element(s). To speed up operation, it is best to select only ArchiFrameElement-objects. ArchiCAD Find & Select is a good tool for that.



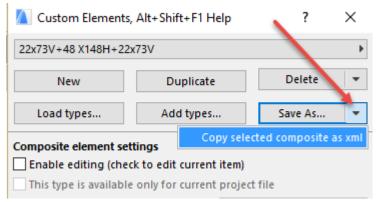
- Also these copy commands will work: Drag a copy, rotate a copy.
- To use any of these copy commands, select all composite layers belonging to the structure.
- Elevations are not copied. The elevations are generated when you click *Update* from element tool. Adjust the settings like the target storey from *More settings*... before updating.

• Possibility to specify settings for each layer in projections to get for example this kind of result (main frame as reference (line type, fill and show length&ID set) and additional studding with reddish fill):



## 21<sup>st</sup> June 2017

• Option to copy own element type definition into clipboard to be pasted into ArchiFrameElements.xml:



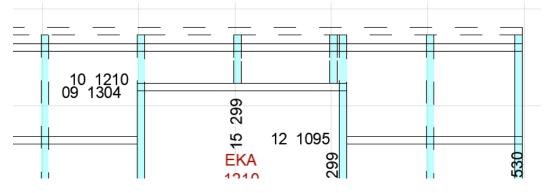
- If element option corner double was checked before planks were created, the duplicates were not trimmed to bottom & top plates.
- Board 3D: Now there will be line in 3D and sections even if there are two similar material boards next to each other:



• New based on types for horizontal and vertical fixed spacing cladding:

Custom Element Lay	er Settings, Alt+Shift+F1 Help	?
Moretre 22x73 V 100		
New	Duplicate	Dele
Single layer settings		
Based on:	Horizontal planks fixed sp	acing
Layer ID:	Moretre 22x73 V 100	
Settings to template:	Weight settin	ngs
Layer, empty=default 3D material name, empty=default Cut fill pen, empty=default Cut line type, empty=default Cut fill number/name, empt	ult	
Layer thickness	22,0 mm	
Spacing	100,0 mm	
Layer thickness	22,0 mm	

• Changing line type/pen in projection will remain even after updating the element:



# 12<sup>th</sup> June 2017

- Weight calculation, please see manual section 10.2 Weight calculation.
- Door & Window oversizes can be forced separately:

Element\'s settings, Alt+Shift+F1 Help	? ×
Changes to model Raise roofs during conversion (neg lowers):	0,0
Force door oversizes (works only with compatible openings):	
Bot: 15,0 Top: 15,0 Sides: 15,0	Neg value skips
Force window oversizes (works only with compatible openings):	
Bot: 15,0 Top: 15,0 Sides: 15,0	Neg value skips

• Many small usability improvements and bug fixes

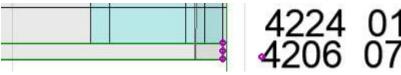
- Bug fix: If plank/board layer(s) were hidden when recreating planks for the element, the old ones were not deleted - caused duplicate planks/boards.
- Bug fix: ArchiFrame created all layers defined in the settings even if own element type settings set the layer. . For example layer AF Board was created even if not finally used.
- Bug fix: If cladding layer was exploded and the ArchiFrameBoardPanel object was left to show CNC-cutting lines, the cladding pieces were calculated from both the exploded planks and the ArchiFrameBoardPanel. Now calculates only exploded planks if the layer contains any planks:

PANEL 23x135 5776 24 02 11 26 30 1823 16 17 891 19 16 641 16 18

Cladding type ArchiFrameBoardPanel does not show the ID in elevation any more (12 removed): 

L										
		1310	10					-		
	┙╽	1310	10					-		
	2			0						
<u> </u>				0						
	-			12						
	_									
4	2			13	1					
					1.	2 👉	-			
						-				
	-			_						

Back projection IDs now correctly orientated:

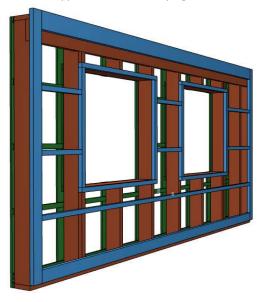


- Cutlist grouped two different shape boards together if they had exactly same area.
- RenderLIGHTS-export asks for file name if clicked in TeamWork-model or file has not been yet saved.
- Check for doubles tolerance increased from 0,1 mm to 5 mm or 20% of the related plank's minimum extent if that is less than 5 mm. Now the doubles are reported if the other plank comes less than 5 mm out from the other one (0,1 mm previously).
- Plank specific settings are applied for pieces used in elements in addition to plank tool. Allows for example using different pens or fills in element pieces (will apply these settings also when changing type of existing piece):

```
<material id="48x223" name="48x223" thickness="0.048" height="0.223" shape="block"
maxlen="99" m3factor="0.000">
  <settings>
    <plankdefaults>
      <elemparam name="pen">1</elemparam>
      <objparam name="iFillPen">123</objparam>
    </plankdefaults>
  </settings>
</material>
```

Fix: Simple planks projected using fast projection cleared the background even if the fill was transparent.

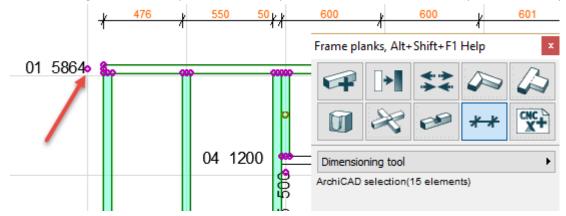
• Possibility to set 3D-material and cut fill pen/fill/line used in ArchiCAD sections per layer for your own element types, see manual page 54:



- More flexibility to make customer specific changes to data-folder. Please see part "3 Getting started: entering main settings and setting up the material list" from the manual.
- Selection tool has options when selecting related ArchiFrameElement-object(s):

ArchiFrame, Alt+Shift+F1 Help - Karstula 🛛 🗙										
65 <b>k</b> (	?									
Show related:										
Floor plan	3D									
Elem. drawing	Elem. object 👻									
Select	Select all composite layers									
Zoom	to selection									
Select s	ame mat									
Same usage	ELEM									
Reserve for	r TeamWork									
Other operations:										
Mult	iply									
Select	Þ									

• Dimensioning tool took hotspots outside the plank/board, now limits to hotspots inside the piece:

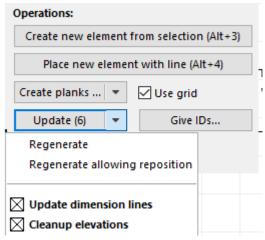


• All layout settings are saved/restored into preferences:

ſ	Printing and Layouts, Alt+Shift+F1 Help	? ×
	Update processed element elevations	
С	) Print	
C	) Create/update layouts	
	Creating layouts settings	
	Layout name:	<elemid></elemid>
	<elemid> will be replaced by actual element name.</elemid>	t id. <master> is replaced with master layout's</master>
	Master layout landscape:	A3 Landscape
	Master layout portrait:	A3 Landscape
	Scale (0=fit to page): 1:	0
		Cancel OK

#### 16th February 2017

• Cleanup elevations cleans up:

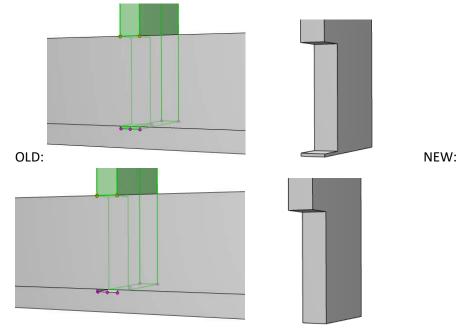


- Overlapping plank IDs
- $\circ\,$  Board IDs overlapping with planks and other board IDs
- o Cross dimension overlapping with any ID or planks
- Software license was not correctly detected. Now SW-licenses work ok again.

- AC20 Teamwork receive changes caused duplicate planks into the model.
- Reserve for TeamWork reserves takes the selection and extends it to contain everything in the element including other layers, elevation drawings, floor plan pieces, dimension drawings and related ArchiFrameElement-objects. Then it reserves these elements for editing. After the editing is done, all changes are sent to the TeamServer with standard *Send & Receive* and finally released with *Release All*-button.

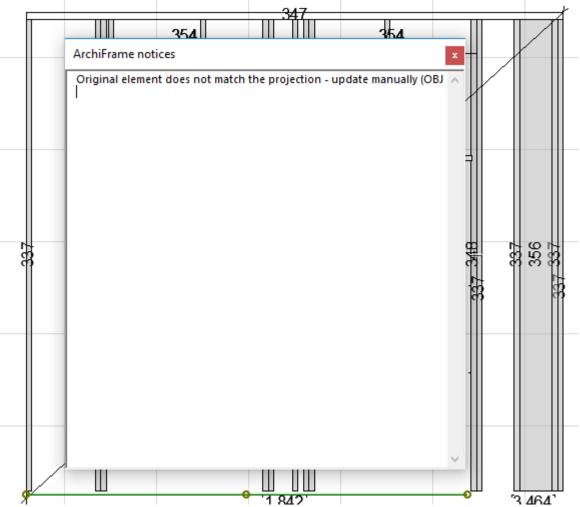
ArchiFrame, Alt+Shift+	F1 Help - Karstula 🛛 🗙					
69 k (	⇒ 🥂 ?					
Show related:						
Floor plan	3D					
Elem. drawing	Elem. object					
Dimensio	Dimension drawing					
Select	same mat					
Same usage	ELEM					
Reserve fo	r TeamWork					
Other operations:	Other operations:					
Mul	tiply					
Select	•					

• Lintels next to the opening and marking grooves: Old version did not apply any oversize to the groove and that left a marking groove depth size leftover to the stud over the opening:



• Hundegger bvn export for dovetail mortise was saved with depth equal to tool size. Now with value defined in ArchiFrame-tools. May have caused too deep mortises.

- Support for Hundegger also for lengthwise shape:
- Hotlinked walls/roofs/slabs can now be used as ArchiFrame's element sources.
- Top & bottom pieces with marking lines/texts may have caused this error message when editing in the elevation:



Old models will be fixed by clicking Update-button in element tools.

#### 19th December 2016

- No more error messages when placing hotlinked module
- Tools to make lengthwise shape, please see manual part 7.1.1 Lengthwise shape:



Currently CNC-support for Weinmann btl only.

- ArchiFramePlank 2D generation speed improved: If the plank has no profile nor any machinings, it is
  projected in less than half time compared to previous version. Speeds up opening an elevation floor by
  about 25% depending on planks' complexity.
- Mac version with newest OS X palette problems with AC19/20: Now palettes work ok you can move and close & open the palettes freely.

• Script based cutlists allow tailoring to get for example this kind of list:

# MATERIAL LIST

MATERIAL	PIECE	QTY	LENGTH	REMARKS
362S200-33	01	1	109,05"	~
550S162-43	02	1	109,05"	~
550S162-54	03	11	109,05"	~
	06	3	13,05"	~
550T150-43	08	1	203,39"	~
	05	1	137,38"	~
	07	1	36,00"	~
	04	1	30,01"	~

#### 18th October 2016

• Possibility for custom script based cutlists

## 8<sup>th</sup> September 2016

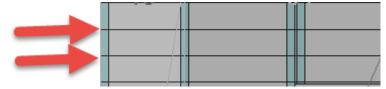
- Own element types: If any string entered by user contained one of characters <>"&, using the element type failed. Classic xml-bug fixed.
- Projections may have been not in sync with 3D after creating lintels.
- Boardpanel object is shown as wireframe in 3D after exploding. Can be set from object settings/view settings.
- Possibility to force visibility in 2D regardless of the cut plane settings. Please see part 10.4 Element settings dialog from manual or press Alt+Shift+F1 in Elements/More Settings dialog.

## 31<sup>st</sup> August 2016

- Mac-version 20 was unstable, fixed now.
- Possibility to limit opening offsets, please press Alt+Shift+F1 at main element tools for details.

#### 23<sup>rd</sup> August 2016

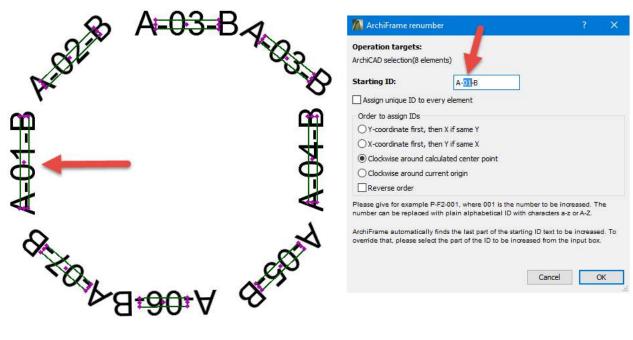
- Support for ArchiCAD version 20. Please note that you need to use the newest library it has fixes that makes it compatible with also ArchiCAD 20. The library works starting from ArchiCAD 13 and is fully backwards compatible.
- ArchiFrameBoardPanel-object now snaps the mouse to the seam lines:



• Element stamp has parameter that leaves the element stamp untouched even if the element is recreated with button *Create planks*:

M Object Selection Settings		?	×	
Favorites	Selecte	d: 1 Edit	able: 1	
Preview and Positioning				-
Parameters      Manage manually     On     Settings		_	^	
			~	
Settings     Floor Plan and Section     Model				
	ncel	OK		꾠

• Renumber improvements, please press Alt+Shift+F1 to get more information:



## 13th July 2016

• Full support for Graphisoft's software protection. Works starting from ArchiCAD 18 build 7000.

• Join ends tool now supports handling multiple pairs at time:

113	THE	TOT INT
108 709 709	Frame planks, Alt+Shift+F1 Help	
	Get marquee (Alt+2) Emp	ty
	Planks must intersect inside marquee. The e inside marquee will be preserved. Without marquee the longer end will be preserved.	ind
	Settings:	
	Gap: 0,0	
	Do (Alt+3)	
	Adjusted 7 pcs	

• Layer setting added to own element types:

Kale Custom Element Layer Settings, Alt+Shift+F ?						
STUDDING 42			►			
This type is available only for	or current project file					
New	Duplicate	Delete				
Single layer settings						
Based on:	Framing		×			
Layer ID:	STUDDING 42					
Settings to template:						
Density kg/l	0.0500		^			
Layer, empty=default	AF Studding					
Layer thickness	42,0 mm					
spacing	600,0 mm					
spacingtolerance	10,0 mm					
Material ID	42x42					

## 5<sup>th</sup> July 2016

• Hundegger bvn-export: If plank's material ID is different from its width x height, it will be added here:

Part No.	Part Name	Req.	Cut	Width	Height	Length	Unit	Gr	Profile	Roof	10	mments
201	201	1	0	36,0	148,0	2428				0 1		
203	203	1	0	73,0	73,0	1527				0	7	3x73IMP

• Editing plank's rotation angle now keeps the selected anchor point unmoved:

Frame planks, Alt+Shift+F1 Help								
Operation targets: No AC-selection - new plank will be added.								
Plank type:	40x95 METAL 🔸							
Force type ID:	40x95 METAL							
Mat width:	40,0							
Mat height:	95,0							
Max length:	99000,0							
Туре:	ELEM							
Anchor:								
Anchor:	2240,0							
Anchor:	2240,0							
Anchor: + + + + • + Level: Length or height: Level relative to:	2240,0							

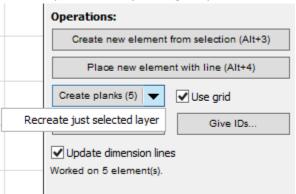
- New template for metal framing
- Horizontal spacing pieces for floor structures did not always come correctly.

• The boards will get IDs even if this setting is checked (affects now only the planks):

📶 Elemer	Element's settings, Alt+Shift+F1 Help ?							
Changes to model Raise roofs during conversion (neg lowers):								
Force (	door&window o	oversizes (wo	rks only with	compatible	openings):			
Bot:	15,0	Top:	15,0	Sides:	15,0	Neg value skips		
Element e	levations							
O Show e	elevations in c	urrent story						
Show e	elevations in:		1 Groun	d Floor			~	
⊡Use au ⊚ U	<ul> <li>af planks</li> <li>Use cut plane in floor plan</li> <li>Use floor plan cut plane height</li> </ul>							
	orce cut plane	Relative	to.	Project 7	ero level (0,0	))	Þ	
	0,0				(0)0	,		
_	it plane in elem			tion				
	se floor plan c		ght					
OF	orce cut plane	height to:						
	0,0	Relative	to:	Project z	ero level (0,0	))	×.	
Give p	lank IDs manu	ally 🗲						

## 23rd May 2016

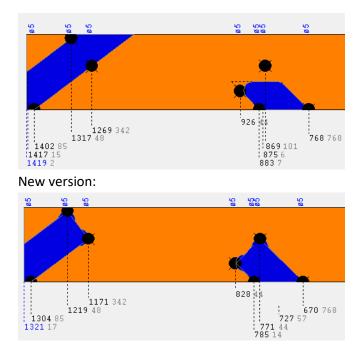
- ArchiCAD 15 support dropped due to usage of newer UI components in ArchiCAD. Now compatible with ArchiCAD 16-19.
- Possibility to recreate just single layer:



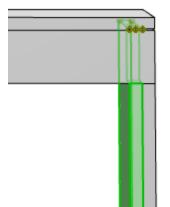
- Possibility to delete nailing by dragging its' begin or end point outside the plank.
- Hundegger bvn-export fix for this kind of grooves:

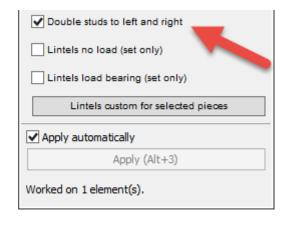


In bvn it was saved as (black dots are drillings):



- Weatherboard rules updated for standard trapezoid etc. Windows for library 18+.
- New option for elements:



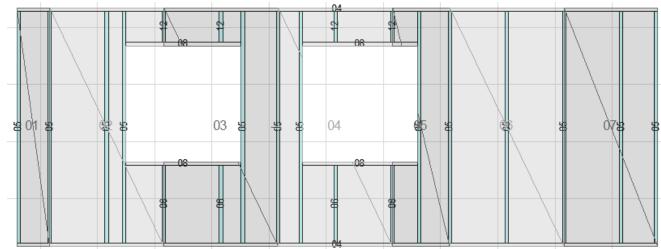


• Panel rotation angle adjustable (to have vertical cladding). You can try also value -90 to get the panel male/female swapped compared to 90:

36x148 Rustikk 18 GU			•	21x120 Rustikk				•
This type is available on	ly for current project f	île		This type is available onl	y for <mark>c</mark> urrent p	roject file		
New	Duplicate	Delete		New	Duplicate		Delet	te
Load types	Add types	Save As		Single layer settings	<u>.</u>		<u>.</u>	
Composite element se	ttings			Based on:		Paneling		Þ
Based on:	Looke	ed from out to in 12	3 🕨	Layer ID:		21x120 Rus	stikk	
Element type ID:	36x14	48 Rustikk 18 <mark>G</mark> U		Settings to template:				
Element stamp text:				Density kg/l	0.500	2		^
Composite settings to temp	olate:			layer	AF Pa	nel		
Show element type 0/1	0		^	panelrot	90,00			
excludeext	intstud*,exts	tud*		Layer thickness	21,0 n	m		
boardpanelsext2	board <mark>ing_</mark> ext	*	Ξ	panelref	RUSTI	KK/21x120		~
exdudeext2	intstud*,exts	tud*		L				
boardpanelsext3	finish_ext*		~	Default options:	Settings		Rese	et
Layers:				Double top				^
21x120 Rustikk		Add before	_	[]Double bottom				
		Add Defore		[]Top balk IN				
		Add after		[ ]Top balk OUT [ ]Bottom balk IN				-
19x36 ver lekt		C 21 Minutes	_	[]Bottom balk OUT				
¢ GU		Edit/New type		[]Grooves bottom 2 mm				
BV 36x148		Delete		[]Grooves top 2 mm				
			_	[]Marking grooves				
				[]Marking lines				
-	$\sim$			[ ]Split bottom				~
······································				r Infactor La constante et des	6		11. Ma	Laure
Settings for selected laye	er in the composite							

# 26<sup>th</sup> April 2016

• Diagonal lines for boards on by default:



Can be set off from own element types here:

Custom Element Layer Settings, Alt+Shift+F ? 🗙					
GU				•	
This type is available only for	current pr	roject file			
New	Duplicate		Delet	e	
Single layer settings					
Based on:		Boarding		Þ	
Layer ID:		GU			
Settings to template:					
Density kg/l	1.1000	)		^	
layer	AF Boa	ard		=	
boarddialine	1				
Layer thickness	9,0 mn	n			
Overlap multilayer boards 0/1	1				
5 F F F Z F F S				Ľ	

• New Hundegger option to save only pieces from core layer if plank is related to an element:

BVN-writing settings		?	x
			_
Setting	Value		
Write splinter free codes			^
Write also top and bottom pieces	$\checkmark$		
Automatically rotate piece/widest side towards table			
Save into separate files based on element IDs			
For element-related pieces save just core-layer			
			$\sim$
	Cancel	0	ж

• RENDERLight export while pressing shift opens Save As dialog to give name for the dae-file.

## 6<sup>th</sup> March 2016

• Possibility to overlap board edges if many board layers. Also setting to boarding strategy. Available for own element types based on boarding (press Alt+Shift+F1 for more help):

Custom Element Layer Settings, Alt+Shift+F ? 🗙					
GYPSUM13					
This type is available only for current project file					
New D	uplicate Delete				
Single layer settings					
Based on:	Boarding				
Layer ID:	GYPSUM13				
Settings to template:					
Density kg/l	1.1000				
layer	AF Board				
Layer thickness	13,0 mm				
Overlap multilayer boards 0/1	1				
Boarding strategy (see help)	2				
n Li TN	CVD 40, 1000, 0700				

• Tools to edit element layer offsets, please see the manual (Alt+Shift+F1):

Frame elements, Alt+Shift+F1 Help						
Basic settings:						
Get marquee (Alt	t+2) Empty					
Element type:						
WALL 173+42 PANEL	L OUTIN					
Continuous top and	d bottom					
Levels and offsets:						
Top:	2800,0					
Bottom: 0,0						
Level relative to:						
Active floor (3000,0)						
Layer offsets:						
Edges:	Bot+50, Top+100					
	finish ext+10,2,30,40					

- Boards can be nailed even if they are not next to the nail target framing (for example two layer boarding)
- No nailings at the same place: Nailings are placed so that minimum distance with the nails in the same element group is this:

25,0

Minimum distance between nails inside plank:

• Option to split Hundegger bvn-file by element ID:

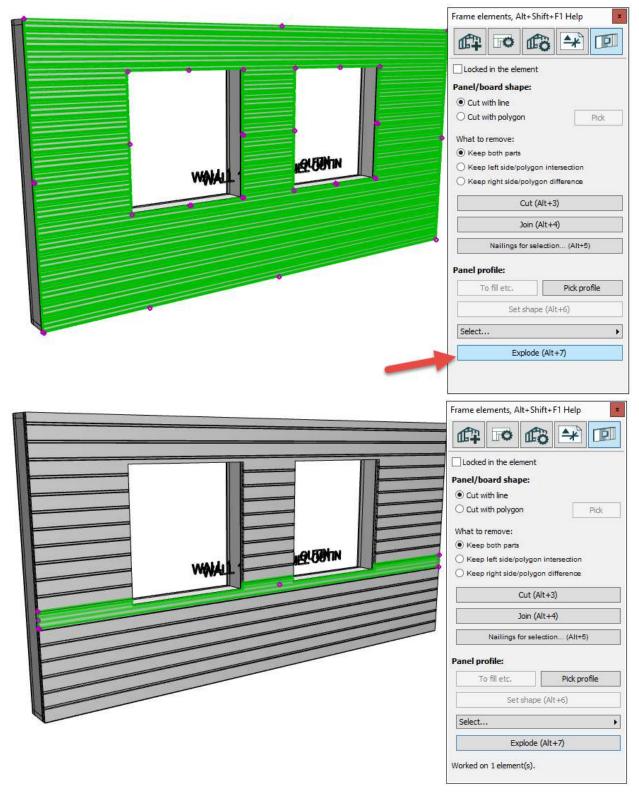
BVN-writing settings				?	×
					_
Setting		Value			
Write splinter free codes					Ĥ
Write also top and bottom pieces	$\checkmark$				
Automatically rotate piece/widest side towards table					
Save into separate files based on element IDs	✓				
					~
			Cancel	(	ОК

#### 22<sup>nd</sup> March 2016

- IMPORTANT BUG FIX: When attaching planks to multilayer element using the element projection tool, the projection planks may have been created into the main plank's floor instead of elevation floor. Also plank was always attached to the element's core layer even if selection was not related to that one.
- IMPORTANT BUG FIX: Grouping ArchiFrame pieces is now better.
- If language was not English and ArchiFrame palette was closed, it did not open from Options-menu before deleting user specific settings.
- New option Marking grooves with various settings:

			L	
Setting		Value		
Grooves depth	5,0 mm			-
Grooves oversize to each side	1,0 mm			
Grooves to top				
Grooves to bottom				
Prooves to opening pieces				
			Cancel	ж

• Paneling can be exploded to separate pieces:



• Panels included in automatic cut list. If panelling is not exploded already, ArchiFrame will do it for internal calculation temporarily. Temporary pieces are grouped just by maximum length:

42x1 5040 2423 1210 801 318	2 11 4 4	05 09 07	
PAN 5040 1127 851 641	11 8 8	3x135	
42x4 5040 2423 1210 801 318	2 11 4 4	06 10	_

- Spacing rules for horizontal walls were erratic.
- Automatic spacing now uses spacing value starting from edge of the element instead of center of the leftmost/rightmost piece.
- CNC output Hundegger bvn: Some new options and if there is forced plank type, it will appear to Hundegger. If plank material ID is widthxheight, the text in Type-field is added after plank ID, otherwise the material ID:

Plank type:	42x173	•
Force type ID:	42x173 IMP	•
Mat width:	42,0	
Mat height:	173,0	
Max length:	6000,0	
Туре:	HELLO	►.

A-01 is not forced type, A-02 is forced to 42x173 IMP:

1	<u>NP</u>	Part	Req.	Cut	Width	Height	Length
	1	A-01 (HELLO)	1	0	173	42	2423
		2 A-02 (42x173 IMP)	1	0	173	42	2423

#### 25<sup>th</sup> February 2016

- Fixes to own element types and templates.
- More options for dimension lines including possibility to dimension boards only.

#### 7th February 2016

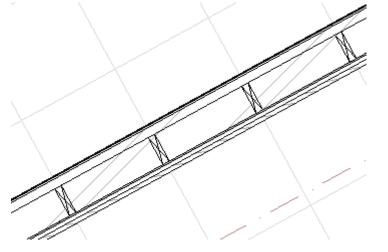
- Context sensitive help everywhere. Press Shift+Alt +F1 or Shift+Option+F1 in Mac.
- Fixes to own element types and templates.

## 1st February 2016

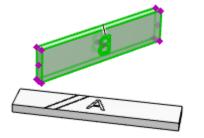
• Removed Element tools/Automations (all these are better done in the element options tool):

Operations:		
Create new element from selection (Alt+3)		Frame elements ×
create new element non-selection (Art-5)		
Place new element with line (Alt+4)		
Create planks (5)		
		Options:
Update (8) Give IDs		Double top
✓ Update dimension lines		Settings Reset
Double top on/off ► Do (7)		
Double top on/off Do (7)	Options still here:	Double bottom

• Rotated grid did not work when creating planks and [x] Use grid was checked:

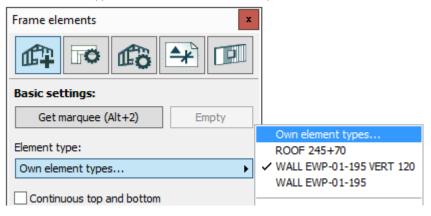


• Possibility to mark planks even if there is no intersection and setting to select the marking target surface:



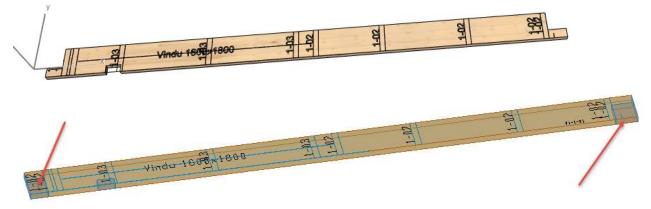
✓ Mark operators	
Target surface:	Front
Lines:	To sides
Text:	
<id> Target ID, <l< td=""><td>&gt; Target length</td></l<></id>	> Target length

• Own element types/Custom element tools (please search for that text from the manual):



#### 10<sup>th</sup> December 2015

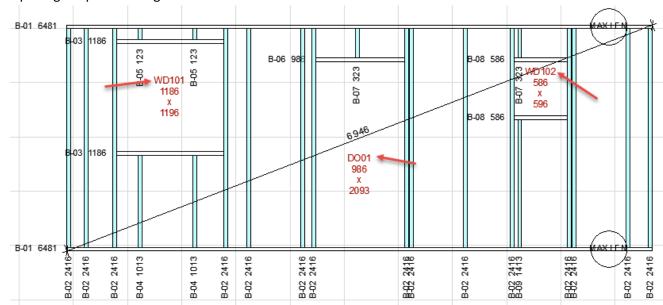
• BTL CNC-output: Grooves at the end of piece may have come mirrored for the bottom plate - fixed:



• Element tool To fill/Pick from fill improved to work with floor plan view if working with 3D elements in floor plan.

#### 30<sup>th</sup> November 2015

- Mac v19: Error messages were sometimes missing the error message text. Not anymore.
- Now all planks copied/duplicated from element parts will be part of the element. Earlier only if copied one was placed so that it intersected with the element object.
- If using cut plane for a new element that does not intersect with the cut plane (invisible in floor plan), cut plane setting removed for the new element to get element and inner structure visible).



• Opening IDs possible to get into elevations:

The related xml in ArchiFrameElements.xml, bold part is new:

<elemmarkings>

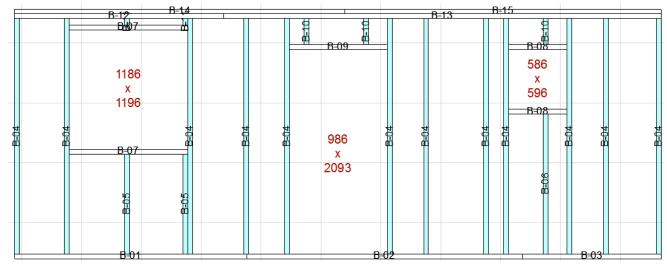
<elemmarking id="mark\_opening">

<opening text="[id]\n[width]\nx\n[height]">

• Element stamp for long wall ID is automatically scaled to fit:

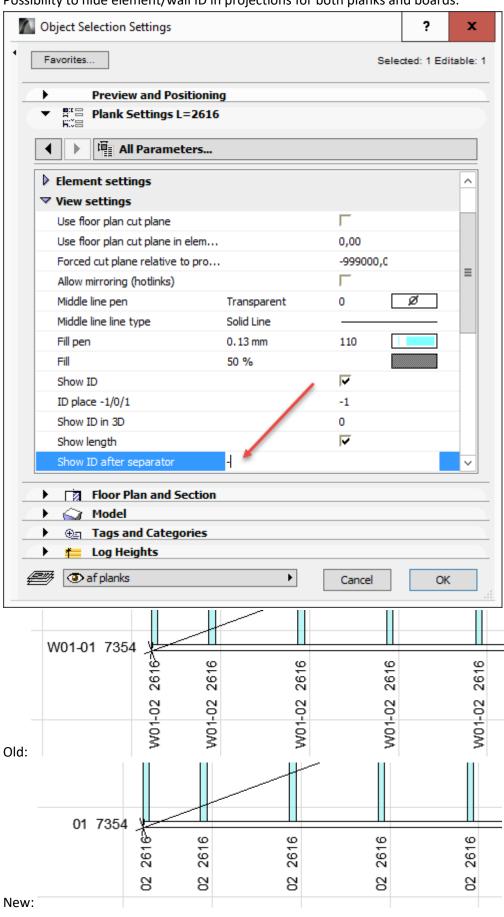
	<sup>туре</sup>	Project	Project num
	198+48	Name	123456
LONG ID	Date 2015-11-05	CADTECHNICIAN>	120-100

- Top projection will follow Column lines settings for any element tilt angle, also floors and roofs.
- Default sorting of planks changed from global xyz-comparison to compare inside the element: first y, then x and the result is like (bottom and top will get successive numbers):



- Boards in cut list improved
- Similar IDs for planks only if similar unmirrored and direction not swapped. Earlier gave same IDs in this case. To get IDs the old way, edit ArchiFrameBlocks.xml and add attribute elemgeo="0": <cnclimits gromaxdepth="0.160" nailmindistplank="0.0091" nailmindistboard="0.0091" elemgeo="0"></cnclimits>

• Possibility to hide element/wall ID in projections for both planks and boards:

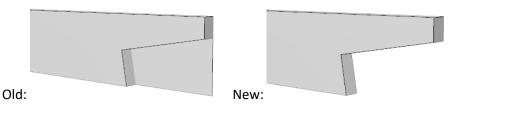


## 31<sup>st</sup> October 2015

Bug fixes:

• Paste machining ending to an error message (the paste was ok): Fixed

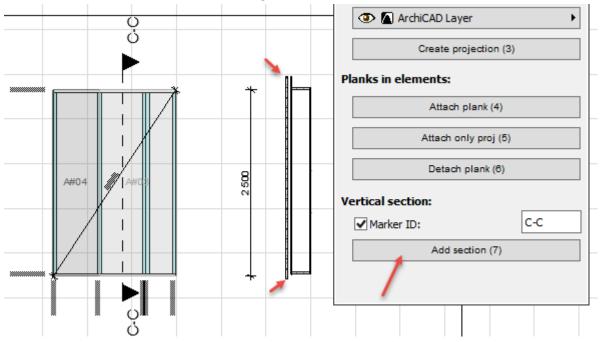
- If plank dimension drawing text was changed to Paper size it became very big at next editing.
- If there was an opaque fill in text elements without border, the border became visible in layouts fixed.
- Markings for angled and split cut top/bottom woods were not made when updating the element
- Groove 3D visual bug if the depth was same as plank thickness there may have been a small part left in 3D:



• Element tool palette top&bottom inputs swapped to more logical:

	Force new/set old level:			Force new/set old level:	
	✓ Bottom	2835		✓ Top:	4452,0
Old:	🖌 Тор	4452	New:	Bottom:	2835,0

 Vertical section now scans every element layer and plank&board to find minimum and maximum levels, no need to tweak element levels before adding the section:



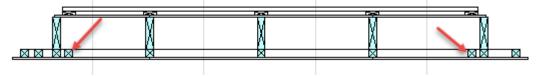
• Board object failed to show itself in element projection if the material was unset/General. AC19 only.

#### 15th September 2015

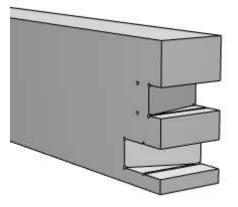
• It speaks German!

Fixes:

- Recreate boards does not move projections any more
- In multi-layer element inner corners there may have been additional studs initially now removed:



• Hundegger bvn-creation now writes also horizontal and lengthwise tilted grooves at the ends of the piece:



• Custom lintel creation failed to create the lintel in some cases if *Remove original piece* was checked:

Lintel settings			1	×
<b>6</b>				
Setting		Value		
Material	48x173 (48x173)			<u>^</u>
Thickness if not fixed	50,0 mm			
Height if not fixed	100,0 mm			
Beams to front side	0			
Beams to back side	1			
Remove original piece				
extend original piece				
Cut studs above lintel (grooves if not)				
lumber of additional studs	2			
Place below top sill				
				$\checkmark$
			Cancel	OK

## 25<sup>th</sup> August 2015

- Support for ArchiCAD 19 (also 15-18 included in the release)
- Possibility to set plank's ID in listings. Useful if the plank type is seldom used and not worth adding to ArchiFrameBlocks.xml. Also can be used for example to distinguish weatherproofed materials from normal materials:

Plank type:	42x173
Force type ID:	42x173W
Mat width:	42,0
Mat height:	173,0
Max length:	6000,0
Type:	•

• [x] Update dimension lines option to preserve any changes made manually to the dimension lines:

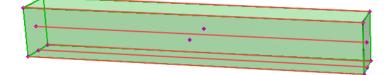
Create new element	t from selection (Alt+3
Place new eleme	ent with line (Alt+4)
Create planks (5)	✓ Use grid
Update (6)	Give IDs
Update dimension lin	es
Double top on/off	Do (7

• Cut plane option at Element tool/More settings – please see manual 12.4 Add & Edit element tool:

Changes to model Raise roofs during conversion (neg lowers): O,0 Force door&window oversizes (works only with compatible openings):					
Bot: 15,0 Top:	15,0	Sides:	15,0	Neg value skips	
Element elevations O Show elevations in current story					
Show elevations in: 2 Second Floor					
Planks (settings saved with the element and editable)  Create planks to given layer instead of elements' layer:					
AF Planks					
Use cut plane in floor plan					
Use floor plan cut plane height					
O Force cut plane height to:		Droject a	ero level (0,0		
0,0 Relative	to:	Project 2	ero ievei (0,0	) •	
✓ Use cut plane in element elevation top projection					
Use floor plan cut plane height					
O Force cut plane height to:					

- Option to skip for example element stamp when creating layouts, please look for text skiplibpart from the manual.
- Small fixes:
  - Multilayer element projections: Each layer in each projection are now grouped together instead of having everything inside single projection grouped together.
  - When copy&pasting or drag a copy etc the new pieces are grouped together with old pieces. Works starting from AC18.

 $\circ\,$  Planks have snapping hotlines connecting begin and end hotspots in 3D and floor plan:

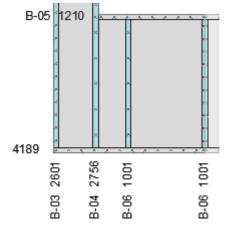


- When changing plank type all settings specific to old and new type are applied to the plank. For example if the 3D material is set to greenish for weatherproofed plank type, it is applied also when changing the type for existing plank. Earlier these settings were applied only to a new piece.
- Element tool/swap viewing direction rearranges also the element layers. Planks need to be recreated as earlier.
- Element tool/change type for multilayer element is now supported. Planks need to be recreated and it may be necessary to update the projections pressing Ctrl- and Shift-keys when clicking *Update*button:

Operations:				
Create new element from selection (Alt+3)				
Place new element with line (Alt+4)				
Create planks (5) 🗸 Use grid				
Update (6) Give IDs				
Update d Pressing Ctrl-key will recreate every projection element to reflect any changes in settings Shift allows ArchiFrame to move elements according to settings in ArchiFrameElements.xml				
Double top on/off Do (7)	,			
Worked on 6 element(s).				

## 14<sup>th</sup> June 2015

- Improved internal framing rules to avoid duplicate pieces inside elements
- ArchiFrameElements.xml: Possibility to specify material for forced pieces
- Nailings for boards, please see section *Nailings for selection* from the manual.



- Bug fixes:
  - If there was a locked plank in multilayer element in other layer than the core, there may have been extra projections after recreating planks.